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XLC260

CRAWLER CRANE
履带起重机





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XLC260履带起重机 XLC260 CRAWLER CRANE

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产品概况 Product introduction

臂架组合方式/Boom combination

XLC260 履带起重机的臂架为大截面、厚壁大管径、高强无缝钢管作为弦管和腹管，辅以高强钢板分段焊接成中间等截面，两端变截面的四弦管空间桁架结构。全工况下，臂架配置包含主臂底节 1×9m、主臂过渡节 1×6m、主臂顶节 1×5m、塔(副)臂底节 1×1.5m、塔(副)臂过渡节 1×4.5m、塔(副)臂顶节 1×3m、前支架 1×7.5m、后支架 1×7.5m、臂端单滑轮、3 米中间节(1×3mA、1×3mB 及 1×3mC)、6 米中间节(1×6mA、1×6mB 及 1×6mC)、12 米中间节(2×12mA、2×12mB 及 2×12mC)。

The boom sections of XLC260 crawler crane use high-strength seamless pipe (large cross section, thick wall and large diameter) as the chords and lacing tubes, supplemented by four-chord lattice structure which is welded by high strength steel plate, with equal section in the middle and variable section at two ends. When the crane is configured with all working conditions, boom system includes boom butt 1×9m, boom transition section 1×6m, boom top 1×5m, tower jib butt 1×1.5m, tower jib transition section 1×4.5m, front strut 1×7.5m, rear strut 1×7.5m, single top unit, 3m insert section (1×3mA, 1×3mB and 1×3mC), 6m insert section (1×6mA, 1×6mB and 1×6mC), 12m insert section (2×12mA, 2×12mB and 2×12mC).

重型主臂工况最大起重重量 260t@5.5m(倍率 24)，最大起重力矩 260t×5.5m=1430t.m.。主臂长度 23m~86m，臂节组成：底节臂 1×9m、过渡节臂 1×6m、顶节 1×5m、中间节 1×3mA 及 1×3mB、中间节 1×6mA 及 1×6mB、中间节 2×12mA 及 2×12mB。主臂可配臂端单滑轮。

In boom working condition, the maximum lifting capacity is 260t@5.5m (parts of line 24), the maximum load moment is 260t×5.5m=1430t.m. Boom length 23m~86m, boom composition: boom butt 1×9m, boom transition section 1×6m, boom top 1×5m, boom insert 1×3mA and 1×3mB, boom insert 1×6mA and 1×6mB, boom insert 2×12mA and 2×12mB. Main boom is optionally configured with single top unit.

塔式副臂工况最大起重重量 100t@10m(倍率 10)。塔臂长度 18m~63m，臂节组成：底节臂 1×1.5m、过渡节臂 1×4.5m、顶节臂 1×3m、中间节 1×3mB 及 1×3mC、中间节 1×6mB 及 1×6mC、中间节 1×12mB 及 2×12mC、前支架 1×7.5m、后支架 1×7.5m。塔臂可选配塔臂单滑轮。

In tower jib working condition, the maximum lifting capacity is 100t@10m (parts of line 10). Tower jib length 18m~63m, tower jib composition: jib butt 1×1.5m, jib transition section 1×4.5m, jib top 1×3m, jib insert 1×3mB and 1×3mC, jib insert 1×6mB and 1×6mC, jib insert 1×12mB and 2×12mC, front strut 1×7.5m, rear strut 1×7.5m. Tower jib is optionally configured with tower jib single top.

轻型主臂长度 25.5m~97.5m，由主臂臂节与塔臂臂节搭配组合而成。

Light boom length 25.5m~97.5m, light boom is the combination of boom sections and tower jib sections.

臂架组合方式/Boom combination

固定副臂工况最大起重重量 100t@8m(倍率 10)。固定副臂长度 9m~30m，臂节组成：底节臂 1×1.5m、过渡节臂 1×4.5m、顶节臂 1×3m、中间节 1×3mB 及 1×3mC、中间节 1×6mB 及 1×6mC、中间节 1×12mB。支架 1×7.5m。其中 9m 固定副臂还可与重型主臂 23m、26m 组成盾构工况使用，主钩单独吊重最大 225.7t，副钩单独吊重最大 100t，双钩复合交替提升可吊重最大 170t。

In fixed jib working condition, the maximum lifting capacity is 100t@8m (parts of line 10). Fixed jib length 9m~30m, composition: jib butt 1×1.5m, jib transition section 1×4.5m, jib top 1×3m, jib insert 1×3mB and 1×3mC, jib insert 1×6mB and 1×6mC, jib insert 1×12mB, strut 1×7.5m. Among which, 9m fixed jib can be used with 23m and 26m main boom to compose TBM working condition. In TBM working condition, when main hook or aux. hook is used separately, the maximum lifting capacity of main hook is 225.7t, the maximum lifting capacity of aux. hook is 100t; when main hook and aux. hook are used at the same time alternatively, the maximum lifting capacity is 170t.

臂架变幅构件/Boom luffing components

采用高强拉板结构，安全系数高；拉板过渡采用平衡梁结构，受力均匀；单拉板配有“桃”形连接孔，安装方便、省力、高效。

Boom luffing component is made of high-strength pendant structure, with high safety factor. Pendant transition adopts balance beam structure with uniform stress; single pendant is equipped with “peach”-shaped connecting hole, the assembly is convenient, labor-saving and efficient.

桅杆/Mast

桅杆由箱形双肢结构组成，两肢之间有加强横梁，稳定性好。桅杆顶升油缸可绕转台的连接铰点旋转，实现桅杆扳起顶升和降落。

Mast is a box-type two-limb structure, with strengthened beam between two limbs for good stability. Mast raising cylinder can rotate around connection pivot of turntable, to realize mast erection, raising and lowering.

转台/Turntable

转台是联系上下车的关键承载结构件，采用高强钢板焊接而成的双侧“工”字梁箱式复合结构，通过回转支承可与下车进行联接，整体强度高、稳定性好。操纵室、主变幅机构、发动机系统、液压泵组、液压阀、电控柜、桅杆、主臂底节、上车平衡重及其自拆装的油缸等可分别与转台在不同部位进行联接。

Turntable is a key load bearing structural component to connect crane superstructure and crane undercarriage, use of high-strength steel plate welded in “工” box-type composite box beam structure on both sides, coupled with undercarriage through slewing ring, with good overall strength and stability. Cab, main luffing winch, engine system, hydraulic pumps, hydraulic valves, electrical cabinet, mast, boom butt, superstructure counterweight and the self-assembly cylinder are respectively connected with different parts of the turntable.

机构组成/Mechanism composition

本机的机构配置及用途如下表
Crane mechanism and configuration refer to the table below:

序号 No.	机构名称 Name	用途 Application	布置位置 Location
1	主起升机构 Main hoist winch	重型主臂、重型主臂带臂端滑轮、固定副臂(含盾构)、塔式副臂、塔式副臂带臂端滑轮、轻型主臂工况时，作为主钩卷扬 Used for main winch in heavy boom, boom single top, fixed jib (include TBM), tower jib, tower jib single top and light boom working conditions.	主臂底节靠近根部 On boom butt, near the root position
2	副起升机构 Auxiliary hoist winch	【1】重型主臂带臂端滑轮及固定副臂(含盾构)工况时，作为副钩卷扬 (1) Used for aux. hook in boom single top and fixed jib (include TBM) working conditions; 【2】塔式副臂(含带臂端滑轮)工况时，作为塔臂变幅卷扬 (2) Used as tower jib luffing winch in tower jib (include tower jib single top) working condition	主臂底节靠近上部 On boom butt, near the top position
3	单滑轮起升机构【选配】 Single top winch (optional)	塔臂带臂端滑轮工况时作为副钩卷扬 Used for aux. hook in tower jib single top working condition	转台前方 Front side of turntable
4	主变幅机构 Main luffing winch	主臂变幅 Boom luffing	转台中部 Middle part of turntable
5	回转机构 Slewing unit	上车回转 Superstructure slewing	转台前方 Front side of turntable
6	行走机构 Travel unit	整机行走 Crane travel	履带驱动轮 Crawler drive sprocket

起升机构/Hoist winch

起升机构包括主起升机构、副起升机构及单滑轮起升机构(选配)，起升机构是由马达驱动行星齿轮减速机，通过卷筒、导向滑轮及起升滑轮组实现主钩或副钩起升下降。

Hoist winch includes main hoist winch, aux. hoist winch and single top winch (optional), planetary reducer is driven by motor, to achieve main or auxiliary hook block hoisting up/down through drum, guide pulley and hoist sheave block.

起升机构/Hoist winch

起升机构内置行星减速机，采用常闭制动器，实现“弹簧制动 / 液压释放”功能，安全可靠。卷筒采用球墨铸铁制造的双折线多层卷绕卷筒，具有良好的吸振性，保证钢丝绳多层卷绕不乱绳，有效地延长了钢丝绳的使用寿命。
起升机构使用独立钢芯、高破断拉力、高抗挤压性的抗旋转特种钢丝绳，额定单绳拉力 13.5t，钢丝绳直径 ϕ 26 mm，主、副及单滑轮起升绳长分别为 620m、455m 和 250m。

The hoist winch has built-in planetary reducer, with constant closed brake, to achieve “spring braking/hydraulic release” function, safe and reliable. Ductile iron drum is used for the hoist winches with good vibration absorption. Double-line rope groove ensures that there is no messy rope when it is reeved in multiple layers, which effectively prolongs the rope’s service life.
The anti-rotation wire rope used for the winches has the features of independent steel core, high breaking force and high extrusion resistance, rated single line pull is 13.5t, rope diameter is ϕ 26 mm, the rope lengths for main hoist winch, aux. hoist winch and single top winch are 620m, 455m and 250m respectively.

变幅机构/ Luffing winch

变幅机构包括主变幅机构和塔臂变幅机构。其中主变幅机构为双联卷筒独立驱动，通过销轴安装于转台中部。
主变幅机构由马达驱动行星齿轮减速机，通过卷筒及变幅滑轮组来实现主臂变幅。
主变幅机构内置行星减速机，采用常闭制动器，实现“弹簧制动 / 液压释放”功能，安全可靠。
主变幅卷筒设有棘轮锁止装置，由液压油缸驱动棘爪，实现多重锁定保护。
主变幅卷筒采用球墨铸铁制造的双折线多层卷绕双联卷筒，具有良好的吸振性，保证钢丝绳多层卷绕不乱绳，有效地延长了钢丝绳的使用寿命。
主变幅机构使用高破断拉力的钢丝绳，额定单绳拉力 13.5t，钢丝绳直径 ϕ 26mm，长度 360m。
塔臂变幅机构与副起升机构为同一装置，安装于主臂底节，通过功能切换实现塔臂变幅。

Luffing winch includes main luffing winch and tower jib luffing winch. Main luffing winch is independently driven by a double drum, and it is installed in the middle of turntable through pin shaft. For main luffing winch, planetary reducer is driven by motor to achieve boom luffing through drum and luffing pulley block.

Main luffing winch has built-in planetary reducer, with constant closed brake, to achieve “spring braking/hydraulic release” function, safe and reliable.

Main luffing winch drum has a ratchet pawl locking device, and driven by a hydraulic cylinder, to achieve multi-lock protection. Ductile iron drum is used for boom luffing winch with good vibration absorption. Double-line rope groove ensures that there is no messy rope when it is reeved in multiple layers, which effectively prolongs the rope’s service life.

Wire rope used for main luffing winch is with high breaking force, rated single line pull is 13.5t, rope diameter ϕ 26mm, rope length 360m.

Tower jib luffing system shares with aux. hoist system, it is installed on boom butt and realize tower jib luffing through the changeover of the function.

产品概况 Product introduction

回转机构/Slewing unit

回转机构与回转支承采用外啮合方式驱动，布置在转台前部，由马达驱动行星齿轮减速机驱动回转支承，能够实现360°回转。
回转机构内置行星减速机，采用常闭制动器，以实现“弹簧制动 / 液压释放”功能，确保回转具有极高的制动安全性。
回转机构还设有机械式回转锁定装置，以实现回转机构的锁定保护。
回转机构具有自由滑转功能。

Slewing unit and slewing ring is driven by external meshing of gear, arranged in front of turntable, a planetary reducer is driven by motor to drive the slewing ring to achieve 360° rotation.
Slewing unit has a built-in planetary reducer, with constant closed brake design to achieve “spring braking/hydraulic release” function, to ensure the slewing mechanism a high safety brake.
Slewing unit also has a mechanical locking device for locking protection of the slewing unit.
Slewing unit also has a free-swing function.

回转支承/Slewing ring

采用椭圆滚道双列球式回转支承，强度高、承载力矩大，精度高、寿命长、维修保养方便。

Double-row ball slewing ring with elliptical track, it has the features of high strength, large bearing capacity, high precision, long service life and easy maintenance.

油缸总成/Cylinder assy

臂架与转台的连接、车架与履带梁、平衡重托盘与转台的连接，均采用油缸驱动的动力销连接；桅杆顶升油缸、支腿油缸、履带涨紧油缸使安装拆卸更为方便；操纵室设置油缸实现操纵室的垂直翻转和水平旋转。

The connection of boom and turntable, car-body and track frame, counterweight tray and turntable, is realized by power pinning driven by cylinder. Mast raising cylinder, outrigger cylinder, crawler tension cylinder, all these allow the machine assembly/disassembly quicker and easier. Operator's cab also has a cylinder for vertical tilting and horizontal rotation.

操纵室/Operator's cab

全新一代1.25m宽超大驾驶室，全明设计，外观华丽，视野宽阔，操作舒适、方便。

The new generation of 1.25m wide cab, it is bright with gorgeous appearance and wide vision, the operation of the cab is comfortable and convenient.

车架/Car-body

车架为箱型放射型结构，高强钢板焊接，整体刚性好、强度大。
Car-body is a box-type radial structure, welded by high strength steel plates with good overall rigidity and high strength.

履带行走装置/Crawler travel unit

履带行走装置分为左、右履带行走装置，由履带架、履带板、支重轮、驱动轮、导向轮、托链轮及行走机构、张紧装置组成。
履带架：左右对称，各1件。高强钢板焊接的箱型结构，车架安装定位设有平行垫铁，导向和耐磨效果好。
驱动轮：用高强螺栓连接在行星减速机外壳上。
支重轮：采用双法兰设计，内置浮动式密封，自润滑。
张紧轮：通过油缸和调整垫板，调节履带张紧程度。
托链轮：托链轮内置浮动密封，自润滑。
履带板：安装履带梁上。
行走机构：常闭式行星齿轮减速机，行走动力强劲，有极高的灵活性和机动性。多片湿式常闭制动器，弹簧制动，液压松闸。

Crawler travel unit is divided into left/right crawler, consisting track frame, track shoe, track roller, drive sprocket, guide roller, carrier roller, travel device and tension device.
Track frame: symmetrically arranged, one for each side, made of high-strength steel plate welded in box-type structure, and a parallel iron is set for car-body installation positioning to play a role of guide and wear.

Drive roller: Drive roller assy. is connected on planetary reducer housing with high-strength bolts.
Track roller: double-flange design, with built-in floating seals, self-lubrication.
Tension roller: The rollers are used to adjust crawler tension level through hydraulic cylinder and adjusting pads.
Carrier roller: The rollers have built-in floating seals, self lubrication.

Track shoe: installed on crawler tracks.
Travel unit: constant closed planetary gear reducer with strong travel power and high flexibility and mobility. It is multiple wet-type constant closed brake, spring brake, and hydraulic release.

液压系统/Hydraulic system

采用液压先导比例控制的负载敏感LUDV系统，速度精准，操作灵敏，微动性好。主阀可实现多个动作的复合操作，结构紧凑，检修方便。
专用回转闭式系统设计，启停平稳，微动性好，比例特性佳，抗负载变化干扰能力强，满足精细吊装作业要求。

Adopt LUDV load sensing system controlled by hydraulic pilot proportional control, with accurate speed, sensitive operation and good fine motion performance. Main valve can achieve the synchronous operation of multiple movements, compact in structure and easy for maintenance.

Specialized slewing closed system design, with stable start and stop, good fine motion performance and proportional characteristics, meeting the requirements of fine lifting operation.

电气系统/Electrical system

电气系统主要包括如下部分：发动机控制、辅助设备、液压系统控制、力矩限制及安全监控、数据显示等。
电气系统的构成：常规电气系统和PLC控制系统。
常规电气系统包括电源、起动控制、操纵室空调及音响、照明、雨刮器等。
PLC控制系统包括对主副卷扬、回转、主臂变幅等动作的控制、发动机状态监测等，所有动作通过CAN-bus总线技术的PLC逻辑控制。

Electrical system mainly includes the following components: engine control, auxiliary equipment, hydraulic system control, load moment limiter, safety monitors and data display.
Electrical system composition: conventional electrical system and PLC control system.
Conventional electrical system includes power supply, start control, cab air conditioner and sound, lights, wipers and so on.
PLC control system includes control of main and auxiliary winches, slewing, boom luffing and other movements, engine state monitoring. All the movements are controlled through PLC logic control of CAN-bus technology.

发动机系统/Engine system

型号：潍柴WP10G336E344
型式：直列、六缸、水冷、增压中冷、电喷、四冲程柴油发动机；
环保性：符合非道路国Ⅲ排放标准；
额定功率：247kw/1900rpm；
最大输出扭矩：1460N.m；
燃油箱容量：600L。

Model: WEICHAI diesel WP10G336E344;
Type: six-cylinder in line, water-cooled, turbocharged, inter-cooled, electric injection four-stroke diesel engine;
Environmental protection: comply with off-road China III and standards;
Rated power: 247kw/1900rpm;
Maximum output torque: 1460N.m;
Fuel tank capacity: 600L.

配重/Counterweight

配重由车身配重和转台配重组成。
车身配重共30t，车身配重可用桅杆吊实现自拆装，车身配重安装在履带架前后，其组成如下：车身配重2×15t。
转台配重提供85t、75t、65t三种选择。为满足不同吊装需求，设计上按分级配重提供各自独立的性能表，客户使用工况更为实用、经济、方便、快捷。除此之外，根据使用工况最佳的配重数量，也可为客户节约更多的运输成本及购机成本。

Counterweight consists of car-body counterweight and turntable counterweight.

Car-body counterweight is total 30t and uses mast derrick to realize the self-assembly, car-body counterweight is installed at front and rear of track frame. Its composition is as follows: car-body counterweight 2×15t.

Turntable counterweight has three options of 85t, 75t and 65t. Independent load chart based on different counterweight combinations are provided to meet different lifting requirements, so that customers can use the working conditions more practical, economical, convenient and fast. In addition, the optional use of counterweight can also lower the cost for customers when transporting and buying the crane.

吊钩/Hook block

吊钩配置如下
Hook block configuration is as follows:

吊钩名称 Hook name	160T 160T	13.5T 13.5T (选配) (option)	200T 200T (选配) (option)	260T 260T (选配) (option)
自重(t) Weight (t)	2.2	0.5	4.2	4.6
数量 Qty.	1	1	1	1
滑轮组数量 Number of pulleys	7	0	7	9

安全保护 Safety Devices

本起重机广泛采用机械、电子和液压等多种安全及报警装置,以确保机器的安全使用。安全装置包括力矩限制器、回转锁定装置、起重臂防后翻装置、起升高度限位装置、起重臂角度限位装置、风速仪、水平仪、摄像头、回转警告、行走警告及液压系统溢流阀、平衡阀、液压锁等。

This crane widely uses mechanical, electronic and hydraulic and other safety and warning devices to ensure the safe use of the machine. The safety devices include: load moment limiter, slewing lock device, boom backstop device, hoist limit switch, boom angle limit device, anemometer, level gauge, camera, slewing warning, travel warning and hydraulic system relief valve, balance valve, hydraulic lock, and etc.

模式切换/Assembly mode & Working mode exchange switch

可以进行安装模式和工作切换。安装模式下,防过卷装置、起重臂限位装置、力矩限制器等均不起作用,以利于起重机安装。

工作模式下,所有安全装置均起作用。

Exchange between assembly mode and working mode is realized. In Assembly mode, over-wind protection device, boom angle limiter and load moment limiter are all out of service, in order to facilitate crane assembly.

In working mode, all safety devices do work.

紧急停止/Emergency stop button

具有紧急停止功能,在紧急情况下,快速停止所有动作。

In emergency conditions, press this button to stop all crane movements.

防误操作功能/Anti-operation error function

手柄具备防误操作功能,手柄前侧设置有安全保护开关,此开关没有按时,所有动作信号被屏蔽,手柄不起作用,可以防止误操作。

The handle is to prevent mis-operation. There is a safety protection switch on the handle, all movement signals are shielded when this switch is not pressed, and the handle is disabled to prevent operation error.

防过卷功能/Winch over-wind protection device

臂头设置过卷装置,防止钢丝绳过卷。当起升到一定高度时候,显示器上的过卷指示灯亮,同时自动停止起升动作。

There is an over-wind device on boom head to prevent rope from being over-wound. When main/auxiliary winch hoists up to a certain lifting height, the over-wound warning lamp on instrument panel lights up, at the same time, load moment limiter stops crane hoisting up movements.

防过放功能/Winch over-release protection device

起升机构使用编码器作为三圈保护器,可避免卷筒放绳时产生过放。当卷扬钢丝绳只剩三圈时,显示器上的过放指示灯亮,同时自动停止下落动作。

An encoder is set on hoist winches as rope end limiter to prevent wire rope from over-releasing. When there are only three loops of rope left, the over-release warning lamp on instrument panel lights up, at the same time, the movement of lowering down is stopped.

棘爪锁止功能/Ratchet locking device

具有棘爪锁止装置,用于锁定变幅卷扬,保证臂架在非工作时安全停放。

It is used to lock the luffing winch so that boom is stopped and placed safely at non-working state.

回转锁定功能/Slewing locking device

具有回转锁定装置,用于起重机停止时驻车存放,锁定上车回转。

Slewing locking device is used for superstructure slewing locking when stopping the crane.

防后倾功能/Backstop device

具有主臂、副臂支架防后倾装置,防止臂架及支架的后仰。

The crane is equipped with boom and jib strut backstop devices to prevent boom and strut backward tilting.

起重臂角度限制功能/Boom angle limit

臂架扳起到规定角度时,起升被停止,由力矩限制器和行程开关双重控制;当臂架在仰角小于规定角度时,下落即被停止,由力矩限制器控制并发出声音报警。

When boom is raised to a specified angle, the boom raising is stopped by both control of load moment limiter and hoist limit switch. When boom luffing angle is less than the specified angle, boom lowering is stopped by control of load moment limiter and which also gives a sound warning.

吊钩防脱功能/Hook latch

起重钩设置防脱卡板,防止悬挂在起重钩钩头的吊索脱落。

All hook blocks are equipped with hook latch to prevent the hanging rope on the hook head from falling.

液压系统安全保护功能/Hydraulic system safety protection device

配置液压平衡阀、液压溢流阀等装置,保证系统工作时稳定安全。

Hydraulic system is equipped with hydraulic balance valve, hydraulic relief valve and other devices to ensure the stable and safe work for the system.

力矩限制器系统/LMI system

检测功能: 力矩限制器能自动检测出起重臂的角度、起重载荷。

显示功能: 彩色大屏幕触摸式液晶显示器(10.4寸),用中文(或英文)和图形方式显示力矩百分比、实际起重量、额定起重量、工作半径、吊臂长度、角度、最大起升高度、工况代码、倍率、限制角度、信息代码等起重作业参数。

警示功能: 具有完整的预先报警、超载停止作业功能。如果检测到实际载荷超过额度载荷,起重臂超过极限角度,力矩限制器发出报警并限制当前动作。

系统具有故障自诊断功能。

Detection function: LMI can automatically detect parameters such as boom angle and lifting weight.

Display function: use large-screen color LCD display (10.4 inches) to show important parameters in lifting operation through text (Chinese and English) and graphics, such as load moment percentage, actual lifting weight, rated lifting weight, radius, boom length, angle, maximum lifting height, working condition code, parts of line, limit angle and error code.

Warning function: with complete pre-alarm and overload stop function. If it is detected that the actual weight exceeds the rated lifting capacity or boom angle exceeds the maximum value, LMI will send alarm and limit the current movement of the crane. The system has self-diagnosis function.

示高灯/Height mark lamp

示高灯安装在臂架顶部,作为高空警示。

It is located on boom tip for high level operation warning.

风速仪/Anemometer

实时检测当前风速,并传送到操纵室的监视器上,提醒操作者注意风载荷安全。

It can detect the current wind speed and send signal to the monitor in operator's cab to remind the operator for safe operation in wind load.

水平仪/Level gauge

配有电子和机械两种水平仪,可显示路面的倾斜程度,为操作者提供机器水平度参考。

This crane is equipped with electronic and mechanical level gauges, which can display the ground gradient, so as to provide crane levelness for the operator.

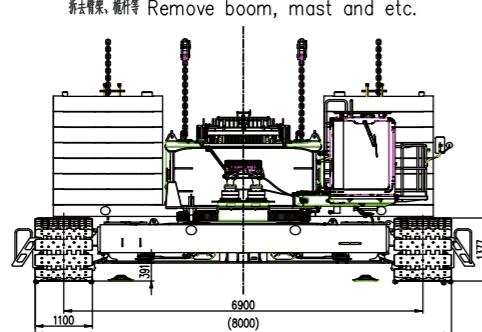
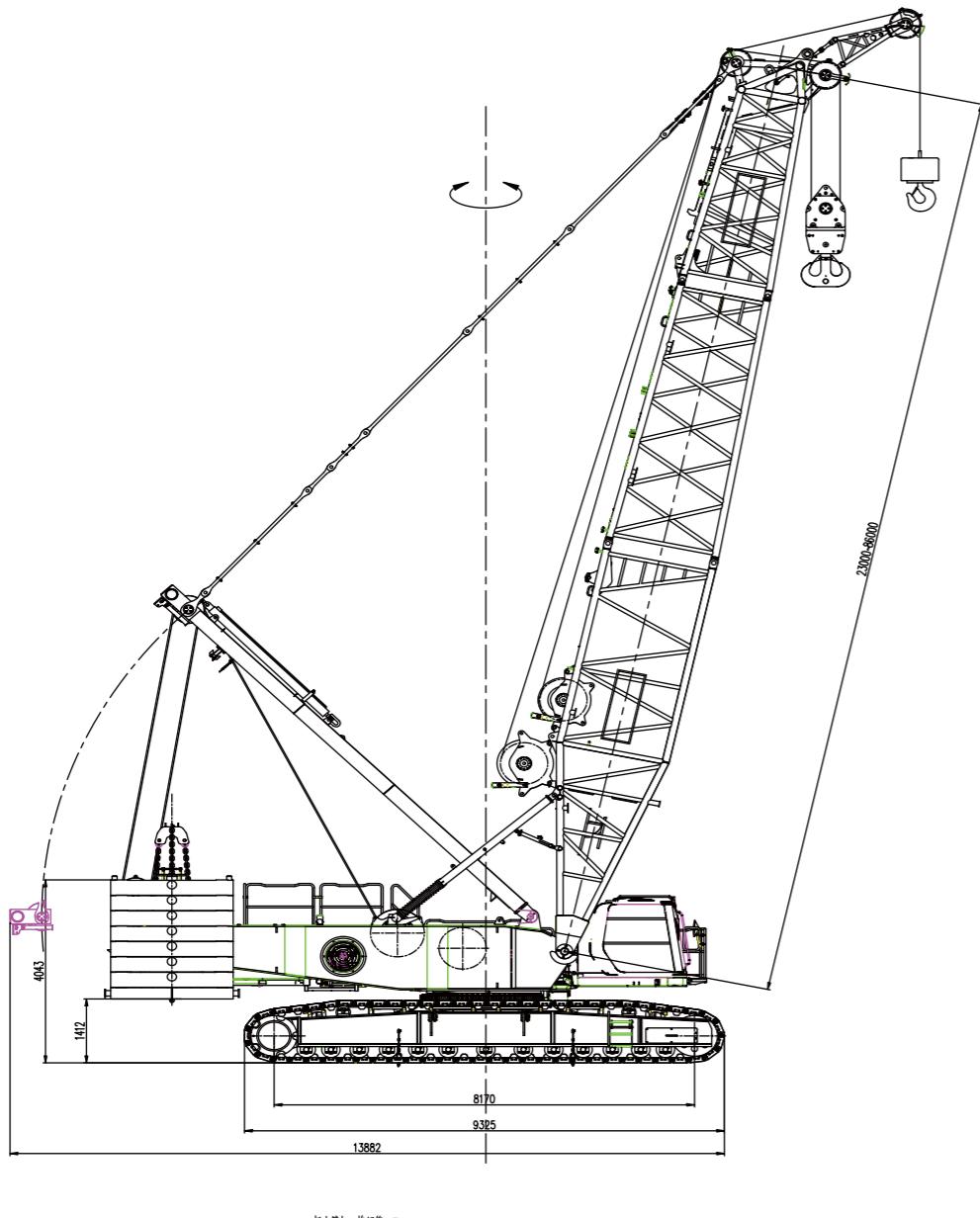
监控系统/Monitoring system

由四个摄像头和一个监视器组成,可监视主、副卷扬和变幅卷扬排绳情况及车身尾部安全情况、臂头吊重情况。

The monitoring system is composed of four cameras and one monitor. This system is used to monitor the rope arrangement on main winch, aux. winch and luffing winch, as well as the safety condition at rear of the crane and the lifting condition on boom head.

主要参数
Main parameters

外形尺寸/ Outline Dimensions



XLC260 履带起重机外形图

XLC260 crawler crane outline dimension

主要技术参数/Technical Parameters

项目/Item		单位/Unit	数值/Data
最大起重力矩 Max. rated lifting capacity	主臂工况 Boom working condition	t	260
	塔式副臂工况 Tower jib working condition	t	100
	固定副臂工况 Fixed jib working condition	t	100
最大起重力矩 Max. load moment		t.m	1430
尺寸参数 Dimensions	主臂长度 Boom length	m	23~86
	塔式副臂长度 (选配) Tower jib length (optional)	m	18~63
	固定副臂长度 (选配) Fixed jib length (optional)	m	9~30
速度参数 Speed	起升最大单绳速度 Hoist winch max. single line speed	m/min	130
	主臂变幅最大单绳速度 Boom luffing winch max. single line speed	m/min	2×47
	塔臂变幅最大单绳速度 Tower jib luffing winch max. single line speed	m/min	130
	最大回转速度 Max. slewing speed	rpm	1.0
发动机 Engine	最高行驶速度 Max. travel speed	km/h	1.0
	额定功率 Rated power	kW	247
整机重量(基于23m主臂,260t吊钩) Total mass (23m boom, 260t hook block)	排放标准 Emission standard	—	非道路国III Non-road China III
	整机重量(基于23m主臂,260t吊钩) Total mass (23m boom, 260t hook block)	t	224.7
平均接地比压 Mean ground pressure		MPa	0.12
爬坡度 Grade-ability		—	30%
运输状态可拆解单件最大质量 Max. mass of single unit in transport state		t	35.4
最大单件运输尺寸 (长×宽×高) Max. dimension of single unit in transport state (L×W×H)		m	10.7×3.0×3.3

注释:

1.钢丝绳速指卷筒最外缠绕层,发动机空载转动时的计算值,会依载荷与操作条件不同而变化。

2.行走速度、爬坡能力、平均接地比压及回转速度是基于水平光滑坚实地面的理论计算值。

3.表格数值为基于85t转台平衡重、30t车身平衡重的配置参数。

4.本公司保留对技术参数的更新更改权,如有变更恕不另行通知。

Note:

1. Single line speed is the calculated value of the rope on the drum most outside layer with engine idle running, which changes according to different load and working conditions.

2. Travel speed and slewing speed is the theoretical value for the crane based on level and solid ground.

3. The data in this table is full boom configuration based on 85t turntable counterweight and 30t car-body counterweight.

4. We reserve the right to improve and update the technical specifications without prior notice.

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XLC260履带起重机 XLC260 CRAWLER CRANE

P12-P24 重型主臂工况
Heavy boom working condition

1.1主臂工况_无臂端滑轮(HB/1)的主臂主钩特性
1.1 Boom working condition _ boom main hook (without boom single top, HB/1)

1.2主臂工况_带臂端滑轮副钩(HBS/1)的主臂主钩特性
1.2 Boom working condition _boom main hook (with boom single top aux. hook, HBS/1)

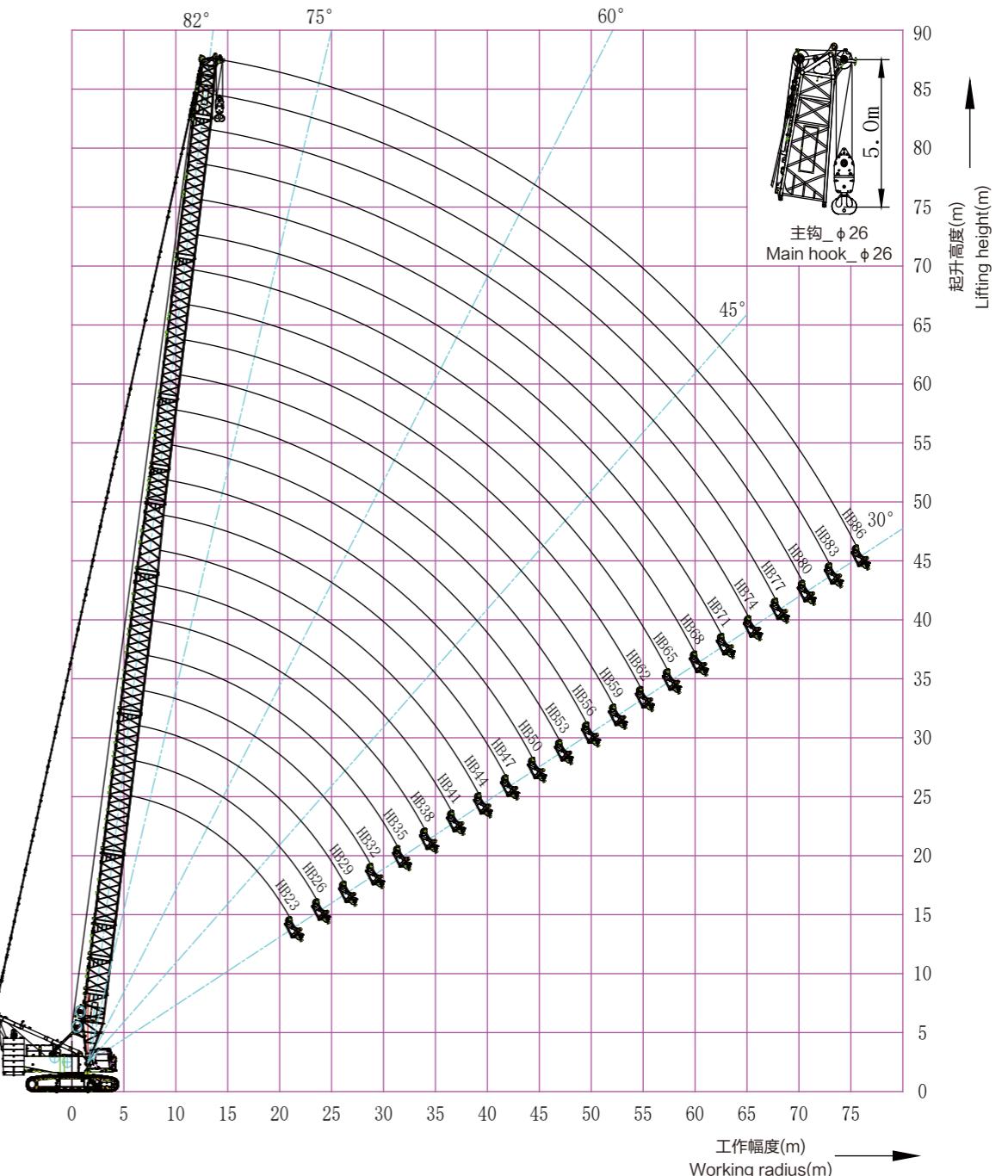
1.3主臂工况_带主臂主钩(HBS/2)的臂端滑轮副钩特性
1.3 Boom working condition _boom single top aux. hook (with boom main hook, HBS/2)

P25-P38 塔式副臂工况
Tower jib working condition

2.1 塔式副臂工况 (HW) 作业范围图
2.1 Working radius of tower jib working condition (HW)

2.2 塔式副臂工况 (HW) 起重性能
2.2 Partial lifting performance of tower jib working condition (HW)

1.1主臂工况_无臂端滑轮(HB/1)的主臂主钩特性
1.1 Boom working condition _ boom main hook (without boom single top, HB/1)
主臂工况_无臂端滑轮(HB/1)的主臂主钩工作范围图
Boom working condition _ boom main hook working range (without boom single top, HB/1)



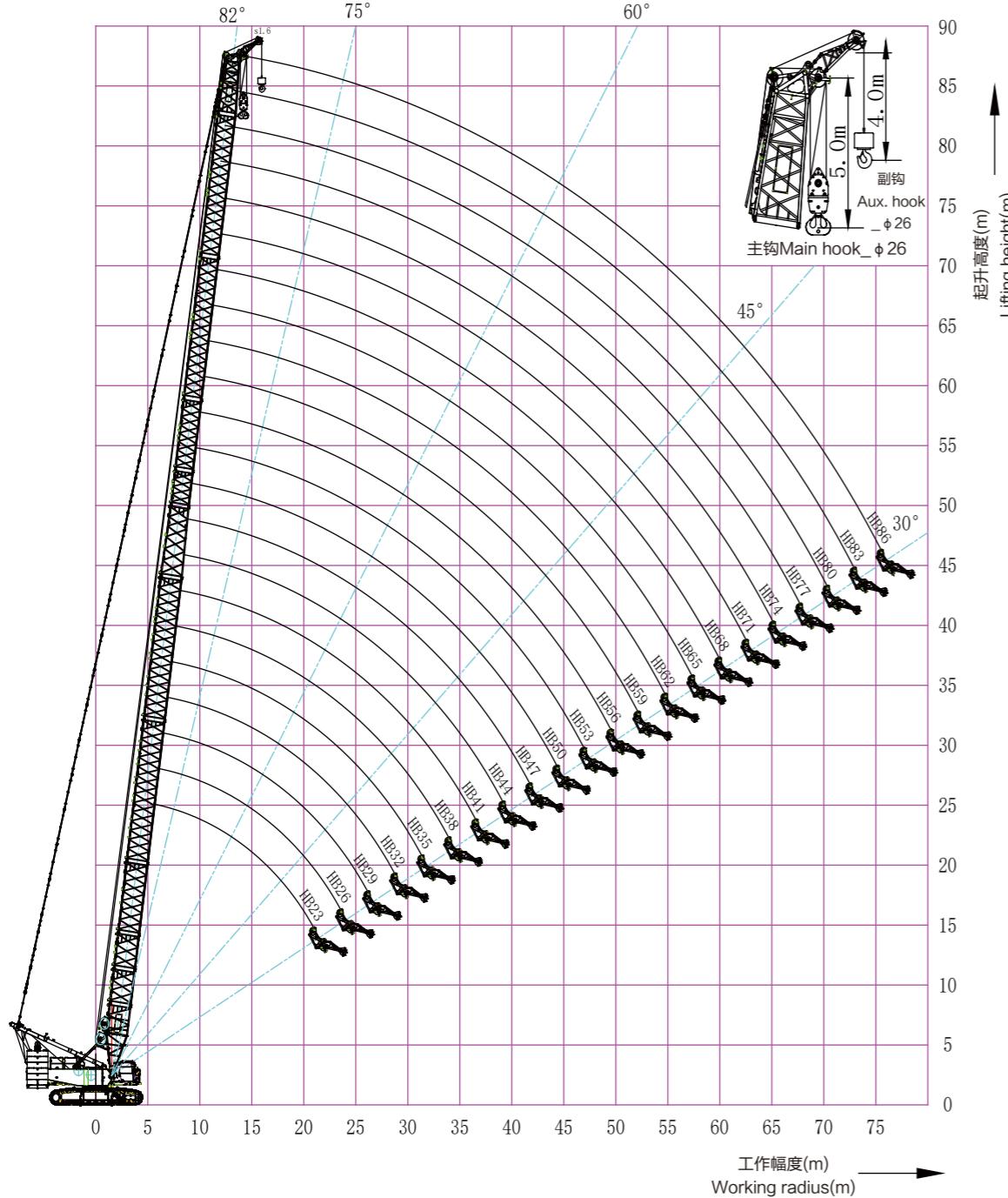
典型工况 Typical Working Conditions

1.2主臂工况_带臂端滑轮副钩(HBS/1)的主臂主钩特性

1.2 Boom working condition_boom main hook (with boom single top aux. hook, HBS/1)

主臂工况_带臂端滑轮副钩(HBS/1)的主臂主钩工作范围图

Boom working condition_boom main hook working range (with boom single top, HBS/1)



主臂工况_带臂端滑轮(HBS/1)的主臂主钩工作范围图

Boom working condition_boom main hook working range (with boom single top, HBS/1)

1.2主臂工况_带臂端滑轮副钩(HBS/1)的主臂主钩特性

1.2 Boom working condition_boom main hook (with boom single top aux. hook, HBS/1)

主臂工况_带臂端滑轮副钩HBS/1_85t+30t的主臂主钩性能

Boom working condition _ boom main hook lifting capacity table (with boom single top aux. hook, HBS/1_85t+30)

作业半径 (m) Working radius (m)	主臂长度 (m) Boom length (m)										
	23	26	29	32	35	38	41	44	47	50	53
5.5	260										
6	229.1	229.1	214.2								
7	189.4	189.4	189.2	189.3	183.9	172.9					
8	161	161	160.9	160.9	160.7	160.6	160.4	150.4			
9	139.8	139.8	139.6	139.7	139.5	139.3	139.1	137.3	133.7	127.2	126.9
10	123.3	123.3	123.1	123.2	123	122.8	122.6	122.3	119.3	116.5	113.7
11	110.1	110.1	109.9	110	109.8	109.6	109.4	109.3	107.6	105.2	102.8
12	99.3	99.3	99.1	99.2	99	98.8	98.6	98.5	97.8	95.7	93.7
13	90.3	90.3	90.1	90.2	90	89.8	89.6	89.5	89.2	87.7	85.9
14	82.7	82.7	82.5	82.6	82.4	82.2	82	81.9	81.6	80.8	79.2
15	76.2	76.3	76.1	76.1	75.9	75.7	75.4	75.1	74.8	73.4	
16	70.8	70.8	70.6	70.6	70.4	70.2	70	69.6	69.6	69.4	68.3
17	65.4	65.5	65.4	65.5	65.4	65.3	65.2	65.1	64.8	64.6	63.8
18	60.3	60.4	60.3	60.4	60.3	60.2	60.1	60	59.8	59.7	59.5
19	55.8	56	55.9	56	55.9	55.8	55.6	55.5	55.4	55.2	55
20	51.9	52	52	52.1	52	51.9	51.7	51.6	51.4	51.3	51.1
22		45.5	45.4	45.5	45.4	45.3	45.1	45	44.8	44.7	44.5
24		40.1	40.1	40.2	40.1	40	39.8	39.7	39.5	39.4	39.1
26			35.7	35.8	35.7	35.6	35.4	35.4	35.2	35	34.8
28				32.2	32	32	31.8	31.7	31.5	31.3	31.1
30					28.9	28.8	28.7	28.6	28.4	28.2	28
32						26.2	26.2	26	25.9	25.7	25.5
34							23.8	23.6	23.4	23.2	23
36								21.6	21.5	21.3	20.9
38									19.7	19.5	19.3
40									18.1	17.9	17.7
42										16.4	16.2
44											14.9
46											13.5
倍率 Parts of line	24	22	20	18	16	15	14	13	12	11	10

注释:

1.主臂长度超过74m的“*”处组合需使用腰绳，主臂长度超过77m推荐使用斜楔辅助起臂。

Note:

1. For areas with “*”, when boom length exceeds 74m, center hitch needs to be used; when boom length exceeds 77m, wedge needs to be used to assist boom raising.

典型工况 Typical Working Conditions

1.2主臂工况_带臂端滑轮副钩(HBS/1)的主臂主钩特性

1.2 Boom working condition_boom main hook (with boom single top aux. hook, HBS/1)

主臂工况_带臂端滑轮副钩HBS/1_75t+30t的主臂主钩性能(续前)

Boom working condition _ boom main hook lifting capacity table (with boom single top aux. hook, HBS/1_75t+30)

作业半径 (m) Working radius (m)	主臂长度 (m) Boom length (m)									
	56	59	62	65	68	71	74	77*	80*	83*
10	102.5	100.2	97.8							
11	92.8	90.8	88.8	86.9	78.5	70.6				
12	84.7	82.9	81.1	79.4	77.2	69.4	62.5	60.3	55.2	
13	77.7	76.1	74.6	73.1	71.6	68.3	61.4	59.5	54.5	50
14	71.6	70.2	68.9	67.5	66.2	65	60.4	58.6	53.7	49.3
15	66.4	65.1	63.9	62.6	61.4	60.3	59.2	57.8	52.9	48.6
16	61.8	60.6	59.5	58.3	57.2	56.2	55.1	54.3	52.2	47.9
17	57.7	56.6	55.5	54.5	53.5	52.6	51.5	50.8	49.8	47.2
18	54	53	52	51.1	50.1	49.3	48.3	47.6	46.7	45.9
19	50.5	49.8	48.9	48	47.1	46.3	45.4	44.8	43.9	43.1
20	46.8	46.7	46	45.2	44.3	43.6	42.8	42.2	41.3	40.6
22	40.7	40.5	40.3	40.1	39.5	38.9	38.1	37.6	36.9	36.2
24	35.8	35.6	35.4	35.1	34.9	34.8	34.2	33.7	33.1	32.5
26	31.7	31.5	31.3	31.1	30.8	30.7	30.5	30.4	29.8	29.3
28	28.3	28.1	27.9	27.6	27.4	27.3	27	27	26.7	26.5
30	25.4	25.2	25	24.7	24.5	24.4	24.1	24.1	23.8	23.7
32	22.9	22.7	22.5	22.2	22	21.9	21.6	21.6	21.3	21.1
34	20.8	20.5	20.3	20.1	19.8	19.7	19.4	19.4	19.1	19
36	18.9	18.6	18.4	18.2	17.9	17.8	17.5	17.5	17.2	17
38	17.1	16.9	16.7	16.5	16.2	16.1	15.8	15.8	15.5	15.3
40	15.7	15.4	15.2	15	14.7	14.6	14.3	14.3	14	13.8
42	14.3	14.1	13.9	13.6	13.3	13.2	12.9	12.9	12.6	12.5
44	13.1	12.9	12.6	12.4	12.1	12	11.7	11.7	11.4	11.2
46	12	11.7	11.5	11.3	11	10.9	10.6	10.6	10.3	10.1
48	11	10.7	10.5	10.3	10	9.9	9.6	9.6	9.3	9.1
50	10	9.8	9.6	9.3	9.1	8.9	8.7	8.6	8.4	8.2
52		8.9	8.7	8.5	8.2	8.1	7.8	7.8	7.5	7.4
54			8	7.7	7.4	7.3	7	7	6.7	6.6
56				7	6.7	6.6	6.3	6.3	6	5.8
58					6.3	6	5.9	5.6	5.6	5.2
60						5.4	5.3	5	5	4.7
62							4.7	4.4	4.4	4.1
64								3.9	3.8	3.6
66									3.3	3.1
68										2.8
70										2.1
倍率 Parts of line	9	9	8	7	7	6	5	5	5	4

注释:

1.主臂长度超过74m的“*”处组合需使用腰绳，主臂长度超过77m推荐使用斜楔辅助起臂。

Note:

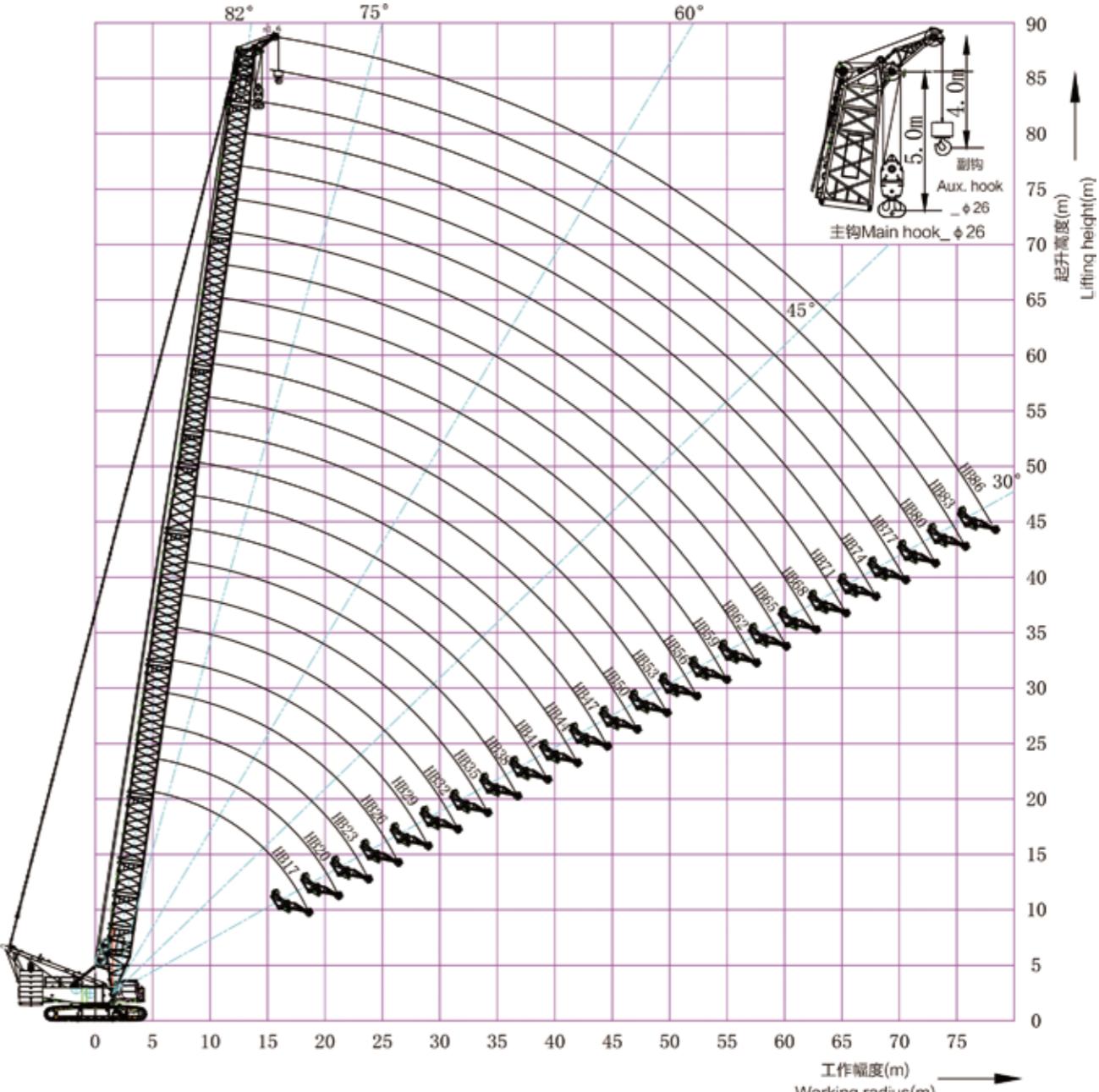
1. For areas with “*”, when boom length exceeds 74m, center hitch needs to be used;
when boom length exceeds 77m, wedge needs to be used to assist boom raising.

1.3主臂工况_带主臂主钩(HBS/2)的臂端滑轮副钩特性

1.3 Boom working condition_boom single top aux. hook (with boom main hook, HBS/2)

主臂工况_带主臂主钩(HBS/2)的臂端滑轮副钩工作范围图

Boom working condition_boom single top aux. hook working range (with boom main hook, HBS/2)



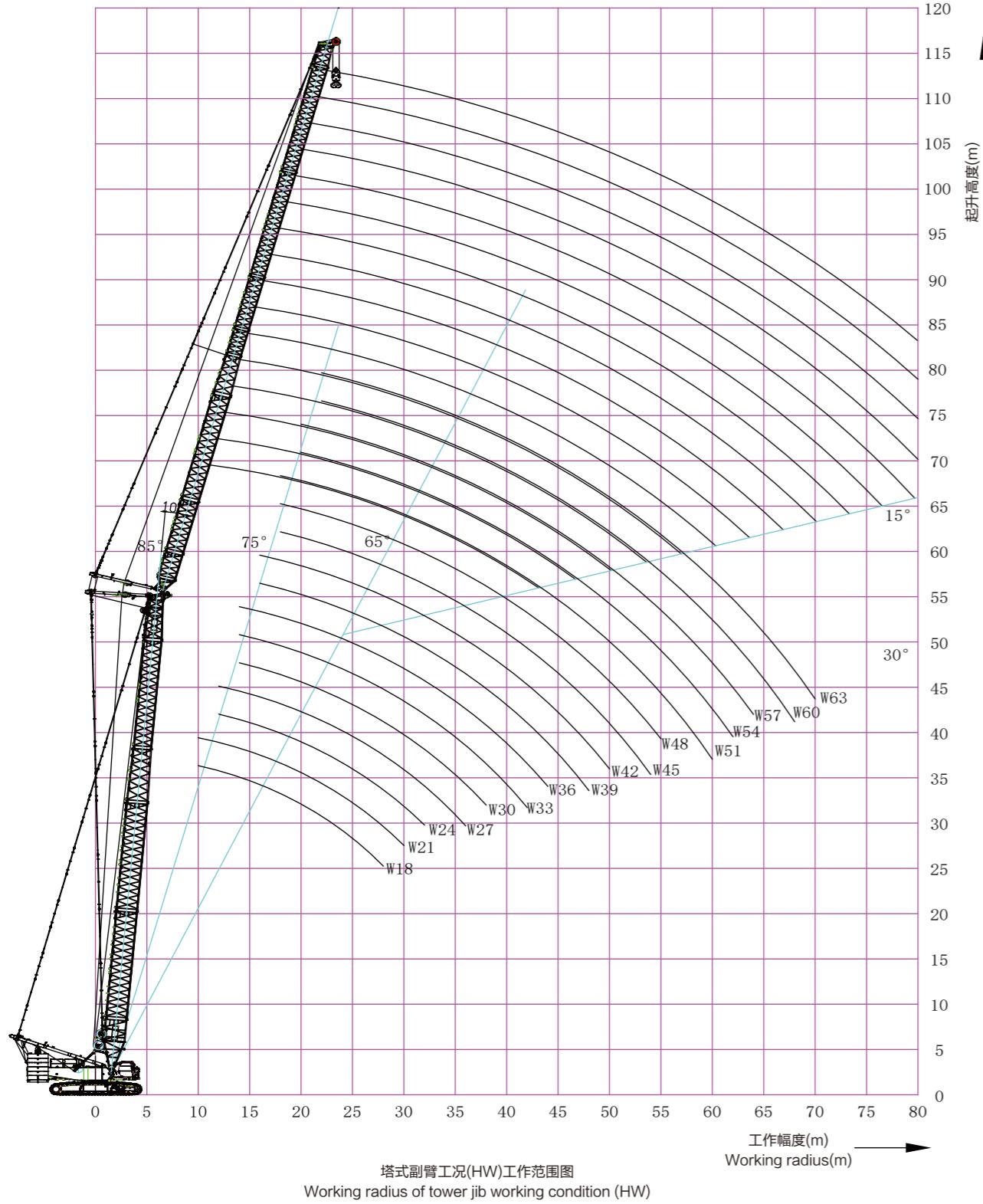
主臂工况_带主臂主钩(HBS/2)的臂端滑轮副钩工作范围图

Boom working condition_boom single top aux. hook working range (with boom main hook, HBS/2)

典型工况 Typical Working Conditions

2.4塔式副臂工况 (HW) 作业范围图

2.4 Working radius of tower jib working condition (HW)



2.5塔式副臂工况 (HW) 起重性能

2.5Partial lifting performance of tower jib working condition (HW)

说明:

1. 实际起重重量必须从本表的额定起重重量减去吊钩、吊具及缠绕在吊钩及臂头上钢丝绳的重量。
2. 表中额定载荷是在水平坚硬地面、坡度不超过1%、重物被缓慢平稳吊起、非行走吊重工作时的值。
3. 载荷值是在重物自由悬挂状态下，未考虑风载对吊重的影响、地面状况、地面坡度、操作速度以及其它任何对设备安全操作有负面影响的因素。因此，操作手有责任判断当前情况，相应地降低载荷并减慢速度。
4. 塔式副臂长度超过48m需使用腰绳，主臂+塔臂组合长度超过71m推荐使用斜楔辅助起臂。
5. 塔式副臂顶节不带塔臂臂端滑轮。

Notes:

1. The actual lifting weight is the remained weight after the weights of hook, slings and wire ropes reeved on hook and boom (jib) head are subtracted from the rated lifting load in table.
2. The rated loads in the table are the lifted values when the loads are lifted slowly and stably in non-travelling state on plane and solid ground with the gradient no more than 1%.
3. The load values given in the table are the load hanging freely without consideration of the influence of wind load to the lifted load, the ground condition, gradient, operation speed and nay other factors negatively impact on the safe operation of the crane. Thus, the operator is responsible for the current situation judgment, reducing the lifted load correspondingly and reducing the speed.
4. When tower jib length exceeds 48m, a center hitch must be used; When the combination length of the main boom and jib exceeds 71m, a wedge block is recommended to be used to raise the boom (jib).
5. No tower top single top working condition.

A、主臂工作角度85°

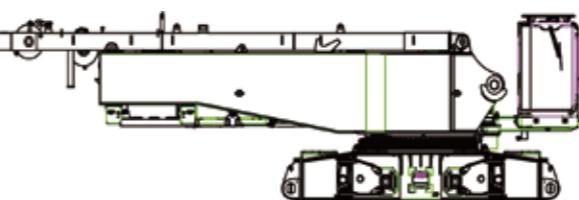
A、Main boom working angle is 85°

主要部件运输参数
Transport parameters of main components

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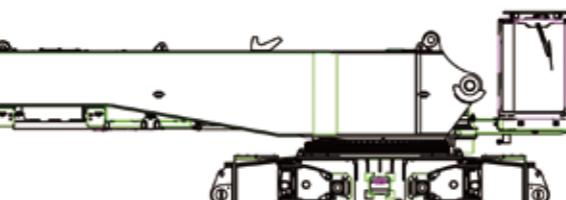
XLC260履带起重机 XLC260 CRAWLER CRANE

P40-P46 主要部件运输参数
Transport parameters of main components



主机运输方案A	
Basic machine transport plan A	× 1
L	12.60 m
W	3.00 m
H	3.30 m
W	42.2 t

包括主变幅卷扬及钢丝绳、操纵室、桅杆及滑轮组等，不包括转台配重自拆装、塔臂单滑轮卷扬等选配装置
Include main luffing winch and rope, cab, mast, pulley block and etc. Not include optional parts such as turntable counterweight self-assembly device, tower jib single top winch



主机运输方案B	
Basic machine transport plan B	× 1
L	10.7 m
W	3.00 m
H	3.30 m
W	35.4 t

不包括主变幅卷扬及钢丝绳、桅杆、变幅滑轮组及转台配重自拆装和塔臂单滑轮卷扬等选配装置
Not include main luffing winch and rope, mast, luffing pulley block, turntable counterweight self-assembly device, tower jib single top winch and etc.



桅杆单独运输部件 (选配)	
Mast separate transport parts (optional)	× 1
L	9.98 m
W	1.94 m
H	1.32 m
W	6.8 t

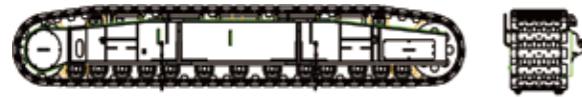
包括主变幅卷扬及钢丝绳、桅杆、变幅滑轮组及部分主臂拉板，不随主机运输时使用
Include main luffing winch and rope, mast, luffing pulley block and some boom pendants, it is used when not transported with basic machine



左履带梁	
Left track frame	× 1
L	9.33 m
W	1.45 m
H	1.38 m
W	22.5 t

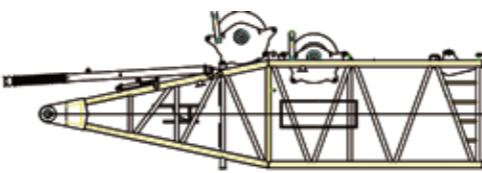
含液压管路等
Include hydraulic oil circuit

主要部件运输参数
Transport parameters of main components



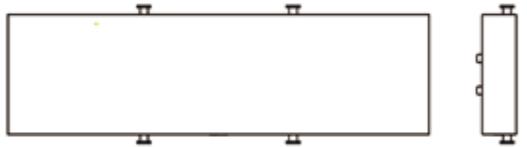
右履带梁		x 1
Right track frame		
L	9.33 m	
W	1.45 m	
H	1.38 m	
W	22.5 t	

含液压管路等
Include hydraulic oil circuit

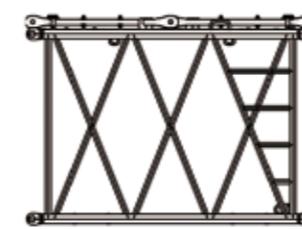


主臂底节		x 1
Boom butt		
L	9.98 m	
W	2.96 m	
H	3.3 m	
W	11.8 t	

包括主副起升卷扬及各卷扬所使用的丝绳、主臂拉板、塔臂拉板、防后倾装置等
Include main winch, aux. winch and ropes, boom pendant, tower jib pendant, backstop device and etc.

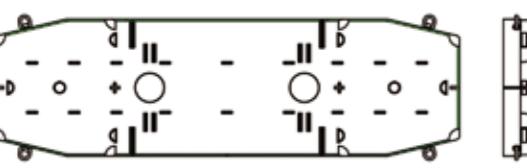


车身配重块		x 2
Car-body counterweight block		
L	5.60 m	
W	1.69 m	
H	0.72 m	
W	15 t	

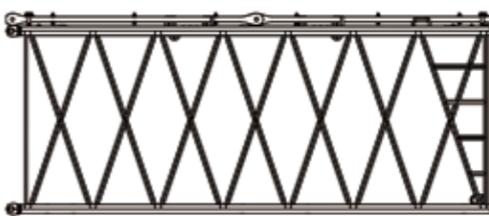


主臂3mA节		x 1
Boom insert 3mA		
L	3.17 m	
W	2.5 m	
H	2.36 m	
W	1.1 t	

包括主、塔臂拉板
Include boom and tower jib pendants

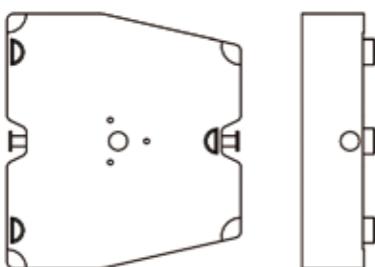


转台配重托盘		x 1
Turntable counterweight tray		
L	7.3 m	
W	2.62 m	
H	0.61 m	
W	15.0 t	



主臂6mA节		x 1
Boom insert 6mA		
L	6.17 m	
W	2.5 m	
H	2.36 m	
W	1.8 t	

包括主、塔臂拉板
Include boom and tower jib pendants



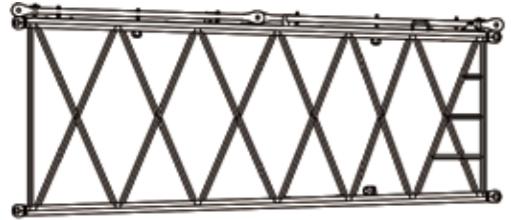
转台配重块		x 14
Turntable counterweight block		
L	2.1 m	
W	2.38 m	
H	0.4 m	
W	5.0 t	



主臂12mA节		x 2
Boom insert 12mA		
L	12.18 m	
W	2.5 m	
H	2.36 m	
W	3.1 t	

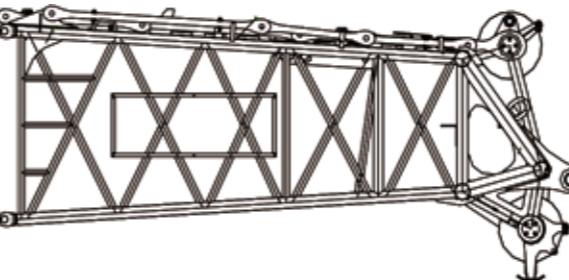
包括主、塔臂拉板
Include boom and tower jib pendants

主要部件运输参数
Transport parameters of main components



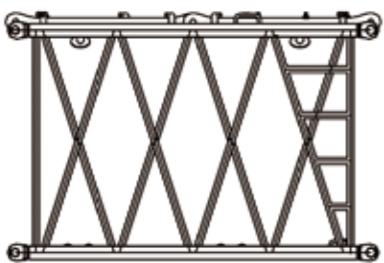
主臂6m过渡节	6m boom transition section	x 1
L	6.17 m	
W	2.5 m	
H	2.36 m	
W	1.7 t	

包括主、塔臂拉板
Include boom and tower jib pendants



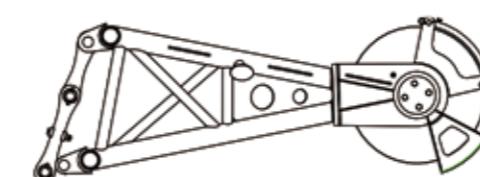
主臂顶节	Boom top	x 1
L	5.58 m	
W	2.2 m	
H	2.47 m	
W	3.7 t	

包括主、副臂拉板
Include boom and tower jib pendants

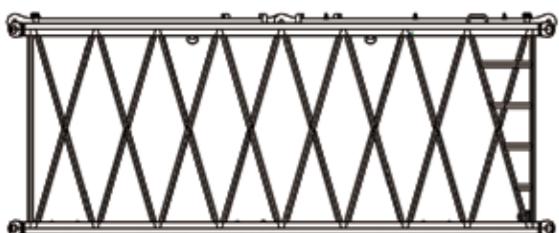


主臂3mB节	Boom insert 3mB	x 2
L	3.13 m	
W	2.12 m	
H	1.89 m	
W	0.75 t	

包括主、塔臂拉板
Include boom and tower jib pendants

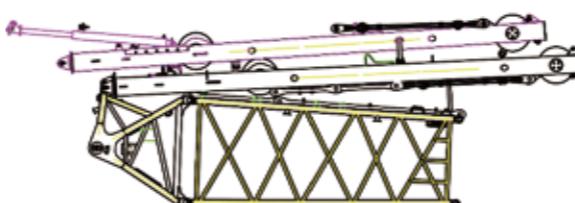


主臂臂端单滑轮	Tower jib four-piece set	x 1
L	2.065 m	
W	1.16 m	
H	0.7 m	
W	0.26 t	



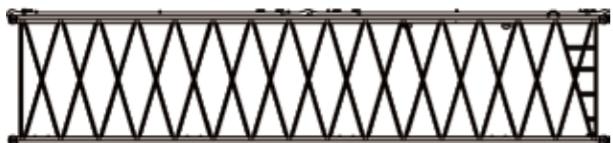
主臂6mB节	Boom insert 6mB	x 1
L	6.13 m	
W	2.12 m	
H	1.89 m	
W	1.3 t	

包括主、塔臂拉板
Include boom and tower jib pendants



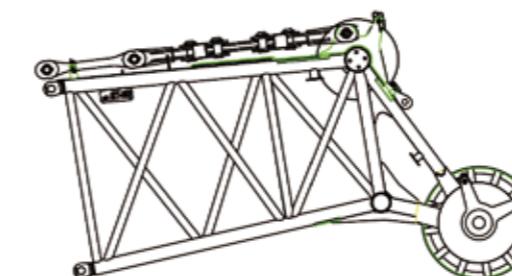
塔臂四件套	Tower jib four-piece set	x 1
L	9.66 m	
W	2.4 m	
H	3.19 m	
W	6.0 t	

包括塔臂底节、过渡节、前支架、后支架、拉板、防后倾装置等
Include tower jib butt, transition section, front strut, rear strut, pendant, backstop device and etc.



主臂12mB节	Boom insert 12mB	x 2
L	5.58 m	
W	2.2 m	
H	2.47 m	
W	3.7 t	

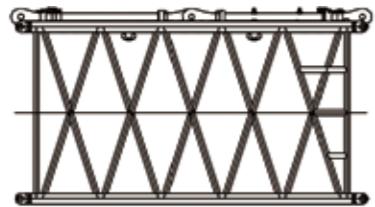
包括主、塔臂拉板
Include boom and tower jib pendants



塔臂顶节	Boom insert 12mA	x 1
L	3.75 m	
W	1.99 m	
H	1.99 m	
W	1.6 t	

包括拉板
Include pendant

主要部件运输参数
Transport parameters of main components



塔臂3mC节	Tower jib insert 3mC	x 1
L	3.17 m	
W	1.79 m	
H	1.59 m	
W	0.6 t	

包括拉板
Include pendant

塔臂6mC节	Tower jib insert 6mC	x 1
L	6.17 m	
W	1.79 m	
H	1.59 m	
W	1.1 t	

包括拉板
Include pendant

塔臂12mC节	Tower jib insert 12mC	x 2
L	12.17 m	
W	1.79 m	
H	1.59 m	
W	2.0 t	

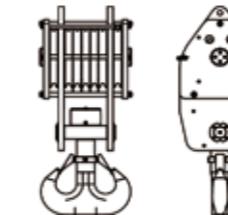
包括拉板
Include pendant

260t起重钩总成	260t capacity hook block	x 1
L	1.07 m	
W	1.07 m	
H	2.35 m	
W	4.6 t	

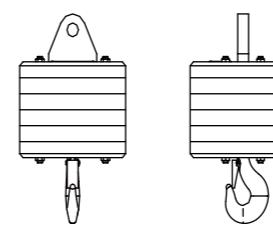
选配
Optional

200t起重钩总成	200t capacity hook block	x 1
L	0.99 m	
W	0.94 m	
H	2.24 m	
W	4.20 t	

选配
Optional



160t起重钩总成	160t capacity hook block	x 1
L	0.866 m	
W	0.76 m	
H	2.35 m	
W	2.20 t	



13.5t起重钩总成	13.5t capacity hook block	x 1
L	0.485 m	
W	0.485 m	
H	0.787 m	
W	0.50 t	

注:

1.未列入部件包括部分卡子、小尺寸销轴、部分螺栓、小拉板或索具接头等，总重不超过3t。

2.由于产品制造过程中有些差异及技术改进不断完善，所列零部件规格及重量上将会有所不同。

3.因拉板比较容易混淆，请用户运输之前做好标记，以便区分避免混淆。

Notes:

1.The parts which are not listed above include clips, small size pin shafts, bolts, several small pendants or sling connectors, and etc., total weight is not more than 3t.

2.Slight difference is ineluctable during product manufacture, and dimension and weight of some parts are variable due to continuous improvement in products.

3.Various pendants are easy confused, so before transportation, customers should make marks on corresponding pendants to avoid unnecessary troubles.

